

Date: Thursday, 18/06/2009 3:00:18 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 1-MAN 3-POINT LH SHOULDER HARNESS KIT
Job Number	: 48656		
Estimate Number	: 13079		
P.O. Number	:	Part Number	: D412702051B
This Issue	: 18/06/2009	Drawing Number	: DSI 9397
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A
Previous Run	: 38207	Material	:
Written By	: <u> </u>	Due Date	: 19/06/2009
Checked & Approved By	: <u> </u>	Qty:	1
Comment	Est Rev:A new issue ECN 1070 07-12-03 DD verified by:ec Est Rev:B now at chg002 ECN1150 08-03-31 DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Handwritten: 18 for CL 09/06/18



Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPP D412-702-051B CHG002

Handwritten: 802/06/19

2.0	D412702107B	Harness Assembly
-----	-------------	------------------



Handwritten: CHG002



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
HARNESS ASSEMBLY
BATCH: *Handwritten: 45413*

Handwritten: 9/6/18

3.0	D35421	Bracket
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
BRACKET
Batch: *Handwritten: 1344816*

Handwritten: 9/6/18

Handwritten: SY

4.0	D35713	Guide
-----	--------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
GUIDE
Batch: *Handwritten: 1217142*

Handwritten: 9/6/18

Handwritten: 31

5.0	D3610041	Bracket
-----	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
BRACKET
Batch: *Handwritten: 1346283*

Handwritten: 9/6/18

Handwritten: 30

Date: Thursday, 18/06/2009 3:00:18 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1-MAN 3-POINT LH SHOULDER HARNESS KIT

Job Number: 48656

Part Number: D412702051B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D36181

CAP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CAP

Batch: B32426

9/6/18

SD

7.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M108986

M108986

9/6/18

SD

8.0

AN444A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M104806

9/6/18

SD

9.0

MS24693S274

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screw

Batch: M108560

9/6/18

SD

10.0

AN960JD416

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Washer

Batch: M111279

9/6/18

SD

11.0

AN960JD416L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: M11053

9/6/18

SD

12.0

MS21042L4

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

Batch: M110507

9/6/18

SD

Date: Thursday, 18/06/2009 3:00:19 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1-MAN 3-POINT LH SHOULDER HARNESS KIT

Job Number: 48656

Part Number: D412702051B

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/09/06/19 (10)

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-051B CHG002

Location:

PPP Rev:

B

9/6/19

SD

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/19

Job Completion



6/09/06/19